## Contents

Fo	reword	v		
Pre	eface	vii		
Lis	t of Authors	xv		
No	menclature	xxi		
1.	Atomic Scale Machining of Surfaces	1		
	1.1 Introduction	1		
	1.2 Theoretical Basis of Nanomachining	3		
	1.3 Further Developments	18		
	References	18		
2.	Anodization: A Promising Nano-Modification			
	Technique of Titanium-based Implants			
	for Orthopedic Applications	21		
	2.1 Introduction	21		
	2.2 Anodization of Titanium	23		
	2.3 Structure and Properties of Anodized Oxide Film	34		
	2.4 Future Directions	44		
	References	45		
3.	Titanium Dioxide Coatings in Medical Device			
	Applications	49		
	3.1 Introduction	49		
	References	62		
4.	The Effect of Shape and Surface Modification			
	on the Corrosion of Biomedical Nitinol Alloy			
	Wires Exposed to Saline Solution	65		
	4.1 Introduction	65		
	4.2 Experimental Methods	66		
	4.3 Summary	78		
	References	80		

5.	Cardiovascular Interventional and Implantable Devices 83				
	5.1	Introduction	83		
	5.2	Cardiovascular Interventional Tools	83		
	5.3	Key Surface Properties for Cardiovascular			
		Interventional Devices	86		
	5.4	Cardiovascular Implantable Devices	87		
	5.5	Electrical Implantable Devices	88		
	5.6	Mechanical İmplantables	91		
	5.7	Important Surface Properties			
		for Implantable Cardiovascular Devices	94		
	Refer		96		
6.	Surfa	ce Engineering Artificial Heart Valves			
		prove Quality of Life and Lifetime			
	using	Modified Diamond-like Coatings	99		
	6.1	Introduction	99		
	6.2	History of Mechanical Heart Valves	100		
	6.3	Thrombosis	107		
	6.4	Hemocompatibility	109		
	6.5	Endothelium and Endothelial Cell Seeding	112		
	6.6	Surface Engineering Artificial Heart Valves	114		
	6.7	Summary	133		
	Refer	ences	135		
7.	Diam	ond Surgical Tools	141		
	7.1	Introduction	141		
	7.2	Properties of Diamond	143		
	7.3	History of Diamond	143		
	7.4	CVD Diamond Technology	149		
	7.5	CVD Diamond Processes	150		
	7.6	Treatment of Substrate	154		
	7.7	Modification of HFCVD Process	159		
	7.8	Nucleation and Growth	162		
	7.9	Deposition on 3-D Substrates	171		
	7.10		180		
	7.11		188		
	7.12	Conclusions	196		
	Refer	References 196			

8.	Dental	Tool Technology	201	
	8.1	Introduction	201	
	8.2	Burs and Abrasive Points	203	
	8.3	Classification of Dental Burs	207	
	8.4	Coding of Dental Tools	207	
	8.5	Dental Devices	212	
	8.6	Dental Laboratory Materials	213	
	8.7	Dental Cutting Tools	224	
	8.8	Health and Safety	229	
	Refere	nces	231	
9.	Nanocrystalline Diamond: Deposition Routes			
	and Cli	inical Applications	241	
	9.1	Introduction	241	
	9.2	Nanocrystalline Diamond	243	
	9.3	Clinical Applications	256	
	9.4	Summary	264	
	Referen	nces	265	
10.	Enviro	nmental Engineering Controls		
		onitoring in Medical Device Manufacturing	273	
	10.1	Introduction	273	
	10.2	Stressor Source, Properties,		
		and Characteristics	275	
	10.3	Sterilization	275	
	10.4	Cleaning, Etching, and Surface Preparation	284	
	10.5	Adhesive Applications	294	
	10.6	Coating Applications	295	
	10.7	Drilling, Grinding, Cutting, and Machining	296	
	10.8	Welding and Soldering	298	
	10.9	General Maintenance Activities	299	
		Laboratory Research and Testing	300	
		Environmental and Engineering Controls	301	
		Substitution	302	
		Process Controls	302	
	10.14	Enclosure/Isolation	303	
	10.15	Process Change or Elimination	304	
	10.16	Ventilation Controls	304	
	10.17	Personal Protective Equipment and Clothing	312	
	10.18	Control Strategies in Device Manufacturing	312	
	10.19	Monitoring	314	
	10.20	Particle, Fumes, and Aerosol Monitoring	315	

	10.21 10.22 10.23 10.24 10.25 10.26 10.27 10.28 Refere	Non-Ionizing Radiation Noise and Heat Stress Microbial Environmental Monitoring Clean Room Monitoring Requirements Monitor Selection in Device Manufacturing Summary	321 327 329 330 331 334 335 337 337
11.		terial-Cell-Tissue Interactions In Surface eered Carbon-Based Biomedical Implants	
	and De	•	341
	11.1	Introduction	341
	11.2	Potential Biomedical Applications of DLC	347
	11.3	Definitions and General Aspects	
		of Biocompatibility	348
	11.4	Blood	350
	11.5	Cell Culture/Seeding Peculiar to Each Cell	356
	11.6	Statistics and Counting of Cells	359
	11.7	Stereological Investigations	360
	11.8	Photo-Fluorescent Imaging of Cells/Tissues	361
	11.9	Biocompatibility and Hemo-compatibility	
		Models	363
	11.10	Carbon-based Materials Interaction	
		with Selected Proteins and Cells	367
	11.11	DLC Interactions with Fibroblasts In-Vitro	368
	11.12	Endothelial Pre-seeding on Biomaterials	
		for Tissue Engineering	400
	11.13	Bio-Assays and Assessment of Intracellular	
		Activities	406
	11.14	In-vivo Studies of Carbon-based Materials:	
		Cell-Tissue Interactions In-situ	417
	11.15	On-going and Future Investigations	426
	Refere	nces	429
10	A nulla	ations of Carbon Nanotubes	
12.		ations of Carbon Nanotubes Nanotechnology	120
	и ыо- 12.1		<b>439</b> 439
	12.1		439
		Carbon Nanotubes	440
	12.3	Analysis	441
	12.4	กแล้งขอ	404

	12.5 12.6 Refere	Toxicity of Carbon Nanotubes Conclusions nces	468 469 469
13.	Boneli 13.1	ke Graft for Regenerative Bone Applications Introduction	<b>477</b> 477
	13.2	Synthetic Bone Graft Material – Bonelike	486
	13.3		509
	Refere	nces	509
14.	Machi	ning Cancellous Bone Prior to Prosthetic	
	Implan	tation	513
	14.1		513
	14.2		514
		Theory of Micromachining	515
	14.4	· · · · · · · · · · · · · · · · · · ·	518
	14.5	1	524
		Discussion	529
		Conclusions	530
	Refere	nces	531
15.		um and Titanium Alloy Applications	
	in Medicine		533
	15.1	Metallurgical Aspects	533
	15.2		545
		Shape Memory Alloys	554
	15.4		568
	Refere	nces	568
Sub	oject Ind	lex	577