
Contents

Figures	xix
Tables	xxiii
1 Introduction	1
1.1 Motivation.....	1
1.1.1 Challenges in Manufacturing, Products and Service Engineering.....	1
1.1.2 A Vision: Manufacturing in the Twenty- <i>x</i> th Century.....	2
1.1.3 Preparing (the Technology) for the Twenty- <i>x</i> th Century.....	2
1.1.3.1 Thinkable/Conceivable Technologies.....	3
1.1.3.2 Human Resources and Human-related Technologies.....	4
1.2 Immediate Goals and Working Areas.....	4
1.2.1 Information and Knowledge.....	5
1.2.2 Elaboration of the Curricula of the Future.....	5
2 Modelling Basics	7
2.1 Models and Modelling.....	7
2.1.1 Definitions.....	8
2.1.2 Modelling Stages.....	13
2.1.3 Purpose and Objectives of Modelling.....	15
2.1.3.1 Why are Models Needed.....	20
2.1.3.2 How Models Arise.....	22
2.1.3.3 Models and Product Development.....	23
2.1.3.4 Models of Product Development.....	24
2.1.4 Some (Unusual) Examples of Models.....	26
2.1.4.1 Text.....	26
2.1.4.2 Drawings, Sketches and Maps.....	27
2.1.4.3 Pictures.....	27
2.1.4.4 Bank Statements.....	27
2.1.4.5 Itemized Phone Bills.....	28

2.1.4.6	Model of a Circle	28
2.2	Model-related Terms and Notions	29
2.2.1	Prototype.....	29
2.2.2	Archetype.....	30
2.2.3	Interrelations Among Important Terms within the Product's Lifecycle	31
2.2.4	Process Models	33
2.2.4.1	Ambiguity of the Word “Process”	33
2.2.4.2	Time.....	33
2.2.4.3	Relations Between Product, Production and Process.....	34
2.2.4.4	Simulation and Modelling of Processes.....	37
2.3	Modelling: Classification.....	38
2.4	Model Traits.....	38
2.4.1	Definitions	40
2.4.1.1	Compositeness.....	40
2.4.1.2	Divisibility	40
2.4.1.3	Accuracy.....	40
2.4.1.4	Actuality	40
2.4.1.5	Adequacy	41
2.4.1.6	Aspect	41
2.4.1.7	Autonomy	41
2.4.1.8	Cardinality	41
2.4.1.9	Changeability.....	42
2.4.1.10	Compatibility	42
2.4.1.11	Consistency.....	43
2.4.1.12	Dimensions	43
2.4.1.13	Durability.....	43
2.4.1.14	Dynamics	43
2.4.1.15	Extensibility.....	43
2.4.1.16	Flexibility	43
2.4.1.17	Functionality.....	44
2.4.1.18	Coverage.....	45
2.4.1.19	Compound Models	46
2.4.1.20	Granularity (Only for Compound Models).....	47
2.4.1.21	Homogeneity	48
2.4.1.22	Independence.....	48
2.4.1.23	Intelligence	48
2.4.1.24	Interchangeability	48
2.4.1.25	Openness and Modifiability.....	48
2.4.1.26	Paradigm.....	49
2.4.1.27	Platform	49
2.4.1.28	Portability	49
2.4.1.29	Effort for Porting to new Platform.....	49
2.4.1.30	Platform Independence	50
2.4.1.31	Quality	50
2.4.1.32	Reliability	50
2.4.1.33	Reparability	50

2.4.1.34	Reusability	50
2.4.1.35	Robustness	51
2.4.1.36	Scalability	52
2.4.1.37	Size	52
2.4.1.38	Time Dependency	52
2.4.1.39	Universality	52
2.4.1.40	Updateability	52
2.4.2	Organization of Models	52
2.4.2.1	Structure	53
2.4.2.2	Architecture	57
2.4.2.3	Important External Relations	57
2.5	Model Representation	72
2.5.1	Reasons for Discussing the Representation	72
2.5.2	Classification of the Representation Types	72
2.6	Integration of Models	73
2.6.1	Integration Classification	74
2.6.2	Models, (Software) Applications and their Integration	75
3	Conventional Product and Process Modelling	77
3.1	Problems of Contemporary Modelling	77
3.1.1	General Observations	78
3.1.1.1	The Most Popular Modelling Approach	78
3.1.1.2	Dependency on the Achievements of the Information Technology	80
3.1.1.3	System Centricity of the Conventional (Approach to) Modelling	81
3.1.1.4	Communication	82
3.1.1.5	Security	83
3.1.1.6	Integration-related Issues	83
3.1.1.7	Enterprise-related Observations	83
3.1.1.8	Lifetime	85
3.1.1.9	Changeability and its Derivatives	86
3.1.1.10	Mechatronics-specific Requirements/Issues	88
3.1.1.11	Complexity-related Issues	88
3.1.1.12	Standardization and Standardization-related Issues	89
3.1.1.13	Other Problems	94
3.1.2	Complexity-related Issues	95
3.1.2.1	Towards a Definition	95
3.1.2.2	Observations	98
3.1.2.3	Measuring Complexity	124
3.1.2.4	Improving Dealing with Complexity	125
3.1.2.5	Complexity of Software Models	128
3.1.3	Integration-related Issues	130
3.1.3.1	Enterprise View on Integration	130
3.1.3.2	Background	130
3.1.3.3	Integration of Two Models: Possible Interpretations	131
3.1.3.4	Integration-related Issues: Conclusion	142
3.2	Problems Specific to the System Centred Approach	144

3.2.1	General Observations.....	144
3.2.2	Problematic Issues	146
3.2.2.1	Usability of a Model.....	146
3.2.2.2	Reasonability for Use of a Given Tool	146
3.2.2.3	Integration and Communication Problems	147
3.3	Hypothesis	148
4	Towards Better Product and Process Modelling.....	151
4.1	Understanding the Aims	151
4.2	Requirements for the Perfect Modelling Approach	152
4.2.1	First Approximation.....	154
4.2.2	Demands, Requirements, Parameters	156
4.2.3	Ordering the Requirements.....	156
4.3	Attempts to Avoid the Drawbacks of Conventional Modelling	158
4.3.1	Dissatisfaction of Modellers with Existing Solutions.....	158
4.3.2	Cooperative Modelling with Transient Objects (Integrated Engineering System).....	159
4.3.3	Network-centric Virtual Prototyping	159
4.3.4	Component-based CAx-systems.....	159
4.3.5	Product Data Markup Language (PDML)	160
4.3.6	PDM Enablers, PDM Schemas.....	160
4.3.7	Innovative Technologies and Systems for Integrated Virtual Product Creation (iViP)	161
4.3.8	Process-centred Development.....	161
4.3.9	PDGL.....	161
4.3.10	Model Driven Architecture (MDA).....	161
4.3.11	Holonic Manufacturing.....	162
4.3.12	Fractal Manufacturing	162
4.3.13	Others	163
4.4	Modelling Parameters	163
4.4.1	Parameters Enumeration	163
4.4.2	Main Relations Between (Modelling) Parameters and (Functional) Requirements	164
4.4.3	Rank of Influence	166
4.5	Model Centred Approach.....	167
4.5.1	Idea	167
4.5.2	About the Name.....	174
4.5.3	Definitions	174
4.5.3.1	Authoring and Authoring Tools.....	174
4.5.3.2	Host	175
4.5.3.3	Synthesis.....	175
4.6	Inherencies of MCA.....	176
4.6.1	A Meta-solution.....	176
4.6.2	The MCA-commandments	176
4.6.3	Separation of Authoring from Use.....	176
4.6.4	Separate Modelling.....	177
4.6.5	Organization and Architecture.....	179
4.6.5.1	Components.....	180
4.6.5.2	Hierarchy	180

4.6.5.3	Modelling Hierarchy (Holarchy)	180
4.6.5.4	Autonomous Intelligent Entity.....	182
4.6.5.5	Model Independence.....	185
4.6.5.6	Homogeneity and Distribution	185
4.6.6	Integration.....	185
4.6.7	Achieving High Flexibility	188
4.6.7.1	Model Organization.....	188
4.6.7.2	Modelling for Reuse	189
4.6.7.3	Extensibility.....	191
4.6.7.4	Knowledge-based Distributed Decision Taking	191
4.6.8	Cooperative Work and Distributed Authoring.....	193
4.6.9	Lean Modelling.....	194
4.7	Comparison of MCA and SCA	195
4.7.1	Modelling Efficiency	197
4.7.2	Systems for Modelling (Authoring Tools) vs. (Systems of) Models	197
5	Conclusion	199
5.1	Based on Highly and Easily Integrable AIEs.....	199
5.2	Extremely Flexible and Extendable	200
5.3	Network and Web-ready Capabilities	200
5.4	Scalability up to and Beyond Distributed Virtual Enterprises	201
5.5	Advantages for Modelling	201
6	Perspectives	203
7	Afterword	207
	Glossary and Used Abbreviations	209
	Bibliography	211
	Index	219