

# Contents

1	General Features and Fundamental Concepts .....	1
	1.1 Introduction .....	1
	1.2 Range Distributions .....	2
	1.3 Lattice Disorder .....	3
	1.4 Atomic and Planar Densities .....	5
	1.5 Energy and Particles .....	6
	1.6 The Bohr Velocity and Radius .....	8
	Suggested Reading .....	9
	Problems .....	9
2	Particle Interactions .....	11
	2.1 Introduction .....	11
	2.2 Interatomic Forces .....	11
	2.3 Short- and Long-Range Interatomic Forces .....	12
	2.4 Interatomic Forces in Solids .....	13
	2.5 Energetic Collisions of Atoms and Ions and the Screened Coulomb Potential .....	15
	2.6 Screening Functions .....	16
	2.7 Screening Length .....	18
	References .....	20
	Suggested Reading .....	20
	Problems .....	21
3	Dynamics of Binary Elastic Collisions .....	23
	3.1 Introduction .....	23
	3.2 Classical Scattering Theory .....	24
	3.3 Kinematics of Elastic Collisions .....	25
	3.4 Center-of-Mass Coordinates .....	27
	3.5 Motion Under a Central Force .....	30
	3.5.1 Energy Conservation in a Central Force .....	31
	3.5.2 Angular Orbital Momentum and the Impact Parameters .....	32
	3.6 Distance of Closest Approach .....	34
	References .....	35
	Suggested Reading .....	35
	Problems .....	35

---

4	Cross-Section .....	37
	4.1 Introduction .....	37
	4.2 Scattering Cross-Section .....	37
	4.3 Energy-Transfer Cross-Section .....	42
	4.4 Approximation to the Energy-Transfer Cross-Section .....	45
	References .....	47
	Suggested Reading .....	47
	Problems .....	47
5	Ion Stopping .....	49
	5.1 Introduction .....	49
	5.2 The Energy-Loss Process .....	50
	5.3 Nuclear Stopping .....	51
	5.4 ZBL Nuclear Stopping Cross-Section .....	54
	5.5 Electronic Stopping .....	56
	5.5.1 High-Energy Electronic Energy Loss .....	57
	5.5.2 Low-Energy Electronic Energy Loss .....	58
	5.6 Stopping Calculations Using SRIM .....	60
	References .....	60
	Suggested Reading .....	60
	Problems .....	61
6	Ion Range and Range Distribution .....	63
	6.1 Range Concepts .....	63
	6.2 Range Distributions .....	65
	6.3 Calculations .....	67
	6.3.1 Range Approximations .....	67
	6.3.2 Projected Range .....	68
	6.3.3 Range Straggling .....	70
	6.3.4 Polyatomic Targets .....	71
	6.4 Range Distributions from SRIM .....	72
	References .....	74
	Suggested Reading .....	75
	Problems .....	75
7	Displacements and Radiation Damage .....	77
	7.1 Introduction .....	77
	7.2 Radiation Damage and Displacement Energy .....	77
	7.3 Displacements Produced by a Primary Knock-on .....	79
	7.4 Primary Knock-on Atom Damage Energy .....	82
	7.5 Ion Damage Energy .....	83
	7.6 Damage Production Rate and DPA .....	85
	7.7 Replacement Collision Sequences .....	86
	7.8 Spikes .....	86
	7.8.1 Mean Free Path and the Displacement Spike .....	86
	7.8.2 Thermal Spike .....	87

---

7.9	Damage Distribution from SRIM.....	89
	References .....	91
	Suggested Reading .....	91
	Problems.....	91
8	Channeling.....	93
	8.1 Introduction .....	93
	8.2 General Principles .....	96
	8.3 The Maximum Range, $R_{\max}$ .....	99
	8.4 Dechanneling by Defects .....	100
	References .....	105
	Problems.....	106
9	Doping, Diffusion and Defects in Ion-Implanted Si .....	107
	9.1 Junctions and Transistors .....	107
	9.1.1 Bipolar Transistors.....	109
	9.1.2 Metal-Oxide-Semiconductor Field-Effect Transistors .....	110
	9.1.3 Complementary Metal Oxide Semiconductor Devices .....	112
	9.2 Defects .....	114
	9.2.1 Point Defects .....	114
	9.2.2 Native Defects and Shallow Dopants .....	114
	9.2.3 Deep Level Centers .....	115
	9.2.4 Line Defects .....	116
	9.2.5 Planar Defects .....	117
	9.2.6 Volume Defects.....	117
	9.3 Fick's First and Second Law of Diffusion .....	118
	9.3.1 Diffusion Coefficient .....	119
	9.3.2 Diffusion of Doping Atoms into Si.....	119
	9.4 Diffusion Mechanisms .....	119
	9.4.1 Interstitial Mechanism.....	121
	9.4.2 Substitutional or Vacancy Mechanism .....	121
	9.4.3 Interstitial-Substitutional Mechanism .....	121
	9.4.4 Interstitialcy and the Kick-Out Mechanism.....	122
	9.5 Transient Enhanced Diffusion of Boron .....	122
	9.6 Irradiation-Enhanced Diffusion.....	124
	References .....	125
	Problems.....	126
10	Crystallization and Regrowth of Amorphous Si .....	127
	10.1 Introduction .....	127
	10.2 Epitaxial Growth of Implanted Amorphous Si .....	129
	10.3 Ion Beam-Induced Enhanced Crystallization.....	137
	10.4 Laser Annealing of Si.....	140
	References .....	141
	Problems.....	142

---

11	Si Slicing and Layer Transfer: Ion-Cut .....	143
	11.1 Introduction.....	143
	11.2 Formation of SOI by the Ion-Cut Process .....	144
	11.3 The Silicon–Hydrogen System .....	145
	11.4 The Mechanisms Behind the Ion-Cut Process.....	149
	11.4.1 The Ion-Cut Depth .....	149
	11.4.2 Microstructure of the Implantation Zone.....	153
	References.....	157
12	Surface Erosion During Implantation: Sputtering .....	159
	12.1 Introduction.....	159
	12.2 Sputtering of Single-Element Targets .....	159
	12.3 Ion Implantation and the Steady State Concentration .....	162
	12.4 Sputtering of Alloys and Compounds.....	164
	12.4.1 Preferential Sputtering .....	165
	12.4.2 Compositional Changes .....	166
	12.4.3 Composition Depth Profiles.....	168
	12.5 High-Dose Ion Implantation .....	169
	12.6 Concentrations of Implanted Species .....	171
	12.6.1 Si Implanted with 45 keV Pt Ions.....	171
	12.6.2 Pt Implanted with 45 keV Si Ions.....	172
	12.6.3 PtSi Implanted with Si .....	172
	12.7 Concentrations in High-Dose Ion Implantation.....	173
	12.8 Computer Simulation.....	175
	References.....	176
	Suggested Reading.....	176
	Problems.....	177
13	Ion-Induced Atomic Intermixing at the Interface: Ion Beam Mixing .....	179
	13.1 Introduction.....	179
	13.2 Ballistic Mixing .....	182
	13.2.1 Recoil Mixing .....	183
	13.2.2 Cascade Mixing .....	185
	13.3 Thermodynamic Effects in Ion Mixing .....	187
	References.....	191
	Suggested Reading.....	191
	Problems.....	192
14	Application of Ion Implantation Techniques in CMOS Fabrication .....	193
	14.1 Introduction.....	193
	14.2 Issues During Device Scaling .....	193
	14.2.1 Short-Channel Effects.....	195
	14.2.2 Hot-Electron Effect.....	197
	14.2.3 Latchup .....	198
	14.3 Ion Implantation in Advanced CMOS Device Fabrication .....	199
	14.3.1 Retrograde Well Implant .....	202

---

14.3.2	Punch-Through Stop Implant.....	203
14.3.3	Threshold Adjust Implant .....	203
14.3.4	Source and Drain Implant .....	205
14.3.5	Halo Implant .....	206
14.3.6	Gate Implant.....	207
14.4	Issues of Ion Implantation During Device Scaling .....	207
14.4.1	Space Charge Effects .....	207
14.4.2	Energy Contamination .....	208
14.4.3	Beam Shadowing Effect .....	208
14.5	The Role of Ion Implantations in Device Fabrications.....	208
	References .....	209
	Suggested Reading.....	210
	Problems.....	210
15	Ion implantation in CMOS Technology: Machine Challenges .....	213
15.1	Introduction.....	213
15.2	Implanters used in CMOS Processing .....	214
15.2.1	Beamline Architectures.....	215
15.2.2	Other Subsystems.....	221
15.3	Low Energy Productivity: Beam Transport.....	223
15.3.1	Space Charge Neutralization.....	224
15.3.2	Decel Implantation.....	224
15.3.3	Molecular Implantation.....	226
15.4	Low Energy Productivity: Beam Utilization .....	226
15.4.1	Beam Utilization .....	227
15.4.2	Implanters Commercialized in the Past 35 Years.....	230
15.5	Angle Control.....	232
15.5.1	Impact of Beam Steering Errors on Device Performance.....	232
15.5.2	Impact of Endstation Design and Beam Scan Mechanism.....	234
15.6	Conclusions and the Future of Ion Implantation in Semiconductors	236
	References .....	237
	Appendix A: Table of the Elements.....	239
	Appendix B: Physical Constants, Conversions, and Useful Combinations .....	255
	Index.....	257