Contents

1 What Do We Want With Fiber Crystals? An Introductory Overview.....1
Peter Rudolph.....1
1.1 Introduction.....1
1.2 Methods.....3
1.2.1 Micro Floating Zone Methods.....5
1.2.2 Pulling Techniques from a Die.....7
1.3 Selected Fundamentals.....11
1.3.1 Conservation of Mass.....12
1.3.2 Balance of Heat Transfer.....12
1.3.3 Capillary Stability.....13
1.3.4 Segregation and Axial Component Distribution.....15
1.4 Fiber Materials and their Applications.....16
1.4.1 Oxides.....16
1.4.2 Eutectics.....33
1.4.3 Semiconductors.....36
1.4.4 Metals.....38
1.5 Conclusions and Outlooks.....38
References.....40

2 Fundamentals of Growth Dynamics of the μ-Pulling Down Method.....47
Satoshi Uda.....47
2.1 Conservation of Mass and Heat
and Meniscus Stability of the Molten Zone.....47
2.2 Solute Transport in Melt and Solid during Growth
via the μ-Pulling Down Method.....50
2.2.1 Analytical Approach.....50
2.2.2 Example of Fiber Crystal Growth.....58
2.2.3 Effect of Flow in the Molten Zone.....61
2.3 Influence of the Interface Electric Field on Solute Partitioning.....63
2.3.1 Interface Electric Field.....63
2.3.2 Experimental Setup.....65
2.3.3 Experimental Results.....66
2.3.4 Analytical.....68
2.4 Solute Redistribution by an Interface Electric Field
during Fiber Crystal Growth.....75
2.4.1 Interface Electric Field along the Radial Direction.....75
2.4.2 Experimental Procedure.....75
2.4.3 Analytical Investigation.....79
2.4.4 Influence of the Inverted Temperature Gradient
on the Radial Electric Field.....83
Appendix.....85
Solution for the partial differential equation, (2.37).....85
References.....87

3 Theoretical Analysis of the Micro-Pulling-Down Process 89
C.W. Lan 89
3.1 Introduction 89
3.2 Model and Solution Scheme 90
3.3 Results and Discussion 94
3.3.1 Meniscus Shape and Grown Fiber Size 94
3.3.2 Effect of Convection 96
3.3.3 Effect of Pulling Rate 97
3.3.4 Effect of Die Temperature 98
3.3.5 Effect of Melt Height 99
3.4 Conclusion 100
References 100

4 Practice of Micro Pulling Down Growth 103
Boris M. Epelbaum 103
4.1 Growth of Homogeneous Fibers 103
4.1.1 Experimental Observations 104
4.1.2 Conditions for Growth of Axially Homogeneous Fibers 104
4.2 Faceting of μ-PD Fibers and Improvement of Surface Quality 108
4.2.1 Experimental Observations 109
4.2.2 Discussion on Fiber Faceting 109
4.3 Crystal Growth Studies with the Micro Pulling Down Method 114
4.3.1 Terbium Aluminum Garnet – Phase Diagram and Crystal Growth 114
4.3.2 Lead Tungstate – Problem of Incongruent Melt Vaporization During Growth 118
4.3.3 Lead Tungstate – Search for Preferential Growth Direction 123
References 126

5 Crystal-Chemistry and Fiber Crystal Growth of Optical Oxide Materials 129
Valery I. Chani 129
5.1 Introduction 129
5.2 Apparatus and Procedures 130
5.2.1 μ-PD Systems with Resistive Heating 131
5.2.2 μ-PD Systems with RF Heating 133
5.2.3 Wetting Properties of the Melt 135
5.2.4 Seeding and Separation of the Grown Crystal 136
5.3 $Y_3Al_5O_{12}$ (YAG) Garnet 137
5.3.1 Growth of YAG:Nd Crystals 137
5.3.2 Properties of YAG:Nd Crystals 138
5.3.3 Spatial Distribution of Nd^{3+} in YAG:Nd Crystals 139
5.3.4 Growth of YAG:Yb Crystals 141
5.4 $Tb_3Ga_5O_{12}$ (TGG) Garnets 144
5.4.1 $Tb_3Ga_5O_{12}$ Fiber Crystal Growth 144
5.4.2 $Tb_3Ga_5O_{12}$ Fiber Characterization 146
5.4.3 $Tb_3Ga_5O_{12}$ Bulk Crystal Growth 148

5.5 $Tb_3Al_5O_{12}$ (TAG) Based Mixed Garnets 149
5.5.1 Crystal Chemistry of Mixed Garnets 150
5.5.2 $(Tb,Lu)_3Al_5O_{12}$ (TLAG) Fiber Crystals 153
5.5.3 $(Tb,Yb)_3Al_5O_{12}$ (TYAG) Fiber Crystals 157
5.6 $KNbO_3$ (KN) Based Perovskite Crystals 163
5.6.1 $KNbO_3$ Fiber Crystals 164
5.6.2 Flux Growth of $KNbO_3$ Fiber Crystals 168
5.6.3 Growth of Ta- and Li-Doped $KNbO_3$ Fiber Crystals 169
5.7 β-Ga_2O_3 Fiber Crystals 171
5.8 Other Materials 173
5.8.1 $Ca_3(Li,Nb,Ga)_5O_{12}$ (CLNGG) Garnet Crystals 174
5.8.2 Vanadium Garnet Crystals 178
5.8.3 Rare-Earth Vanadates 179
5.9 Summary 180
References 181

6 Oxide Eutectic Crystals for High-Temperature Structural Application ... 185
Akira Yoshikawa 185
6.1 Introduction 185
6.2 Growth Apparatus and Growth Procedures 188
6.2.1 Starting Materials and Compositions 188
6.2.2 Fiber Growth Assembly and Procedure 188
6.2.3 Evaluation Techniques 190
6.3 Oxide Eutectic Crystal Growth, Morphological and Structural Properties 191
6.3.1 YAG/Al_2O_3 Eutectic 191
6.3.2 Rare Earth Para-aluminate (Garnet)/Al_2O_3 Eutectic and Rare Earth Ortho-aluminate (Perovskite)/Al_2O_3 Eutectic 199
6.3.3 ZrO_2/Al_2O_3 Eutectic 204
6.3.4 Y_2O_3 Stabilized ZrO_2/Al_2O_3 Eutectic 208
References 216

7 Oxide Fiber Crystals Grown by μ-PD and LHPG Techniques 219
Kheirreddine Lebbou and Georges Boulon 219
7.1 Introduction 219
7.2 Single Crystal Elaboration by Floating Zone Technique Using a Laser Source as Heater 220
7.2.1 The Principle of Zone Melting 220
7.2.2 Species Distribution and Pfann Relation 220
7.2.3 LHPG (Laser Heated Pedestal Growth) Technique 223
7.3 Pulling Technique from a Meniscus Using the Micropulling Down Technique (μ-PD) 227
7.4 Illustration of the Fiber Crystal Growth Potential 230
7.4.1 Nonlinear Niobate Fiber Crystals LiNbO3 230
7.4.2 $Ba_2NaNb_5O_{15}$ (BNN) 231
7.4.3 $Sr_xBa_{1-x}Nb_2O_6$ (SBN) 235
7.4.4 Laser Fiber Crystals : Yb^{3+}-doped $Ca_8La_2(PO_4)_6O_2$ Oxyapatite 238

7.4.5 Superconductors : Bi2212 238
7.4.6 Refractory Sesquioxide Fiber Crystals Grown by the LHPG Technique and Proposition of a New Combinatorial Chemistry Approach 240
7.4.7 Example of Application of the Growth of Rare Earth-doped Concentration Gradient Crystal Fibers: Analysis of Dynamical Processes of Laser Resonant Transitions in Yb^{3+}-doped Y_2O_3 243
7.4.8 Fluoride Crystal Growth (CaF_2) 248
7.5 Conclusion 250
References 251

8 Growth of Micro and Bulk Crystals by Modified Micro-PD and their Properties 255
Tsuguo Fukuda 255
8.1 Thin Fiber Growth 255
8.1.1 Modification of Metal Crucibles for Oxide Growth. 255
8.1.2 Adjustment of Graphite Crucibles for Thin Silicon Fiber Growth 261
8.1.3 In-situ Growth of Core-Clad Fiber Structures 267
8.1.4 Double-die Modification of the Micro Pulling Down Method 268
8.1.5 Self-Cladded Eutectic Fibers 276
8.2 Bulk Crystal Growth 278
References 280