

# Contents

<b>1</b>	<b>Introduction</b>	<b>1</b>
1.1	Brief Historical Review of Nondestructive Evaluation of Wood and Aim of the Book	1
1.2	General Concepts of Nondestructive Testing of Wood	2
1.3	Classification of Nondestructive Techniques for Wood Quality Assessment	4
1.4	Imaging of the Internal Structure of Wood	9
1.5	Summary and Outline of the Book	11
<b>2</b>	<b>Ionizing Radiation Computed Tomography</b>	<b>13</b>
2.1	Introduction	13
2.2	Basic Phenomena	15
2.2.1	X-Ray Propagation in Solids	17
2.2.2	Attenuation and Profile of Inspected Solids	20
2.2.3	Reconstitutive Algorithms	24
2.2.4	Treatment of Images	25
2.3	Equipment for Imaging Techniques	28
2.3.1	Description of the Equipment	29
2.3.1.1	Fixed Equipment	29
2.3.1.2	Portable Equipment	32
2.3.2	Factors Affecting the Quality of the Image	32
2.3.2.1	Beam Path	33
2.3.2.2	Spatial and Contrast Resolution	35
2.3.2.3	Anisotropic Direction	38
2.3.2.4	Beam Hardening	39
2.4	Applications	40
2.4.1	Examination and Inspection of Trees and Poles	41
2.4.1.1	Growth Rate Assessment	43
2.4.1.2	Moisture Content of Trees	49
2.4.1.3	Pollution Effects on Trees	51
2.4.2	Wood Quality Assessment	52
2.4.2.1	Inspection of Logs for Lumber and Veneer	54
2.4.2.2	Inspection of Poles	60
2.4.2.3	Inspection of Lumber	60
2.4.3	Wood Technology and Wood Processing	63
2.4.3.1	Control of Lumber Drying	63

2.4.3.2	Control of Wood-Based Composites .....	67
2.4.4	Dendroarcheology, Dendrochronology, Dendroclimatology .....	69
2.5	Summary .....	70
2.6	Annexes .....	72
<b>3</b>	<b>Thermal Imaging .....</b>	<b>75</b>
3.1	Introduction .....	75
3.2	Basic Aspects .....	78
3.3	Equipment for Thermal Imaging .....	83
3.4	Applications .....	89
3.4.1	Imaging of Defects in Trees .....	90
3.4.2	Timber Imaging .....	91
3.4.2.1	Imaging of Knots .....	92
3.4.2.2	Imaging of the Slope of Grain .....	96
3.4.2.3	Imaging of Wood Density .....	98
3.4.2.4	Imaging of Moisture Content Distribution .....	101
3.4.2.5	Imaging of Wood Rupture Phenomena .....	106
3.4.3	Imaging of Delaminations in Wood-Based Composites .....	110
3.4.3.1	Detection of Adhesion Defects in Laminated Wood Composites .....	113
3.4.3.2	Detection of Subsurface Defects Under a Veneer Lamina .....	117
3.4.3.3	Detection of Defects in Particleboards .....	117
3.4.4	Imaging of Defects in Different Types of Lumber Joints .....	120
3.5	Summary .....	121
<b>4</b>	<b>Microwave Imaging .....</b>	<b>125</b>
4.1	Introduction .....	125
4.2	Basic Aspects .....	126
4.2.1	Effect of Experimental Factors .....	132
4.2.2	Effect of the Physical Properties of Wood .....	137
4.2.2.1	Effect of Moisture Content .....	141
4.2.2.2	Effect of Anisotropy .....	142
4.2.2.3	Effect of Density .....	145
4.2.2.4	Effect of Chemical Constituents .....	146
4.3	Equipment for Dielectric Measurements and for Microwave Imaging Technique .....	148
4.3.1	Equipment for Laboratory Measurements of Dielectric Constants .....	149
4.3.2	Equipment for Online Imaging of Wood Structure .....	153
4.4	Applications .....	158
4.4.1	Microwaves for Inspection of Forests .....	159

4.4.2	Microwaves for Internal Inspection of Logs . . . . .	164
4.4.3	Microwaves for Mechanical Grading of Lumber . . . . .	169
4.4.4	Microwaves for Inspection of Wood-Based Composites . . . . .	170
4.5	Summary . . . . .	177
<b>5</b>	<b>Ultrasonic Imaging . . . . .</b>	<b>181</b>
5.1	Introduction . . . . .	181
5.2	Basic Aspects . . . . .	185
5.3	Equipment for Ultrasonic Imaging . . . . .	189
5.3.1	Equipment for Contact Scanning . . . . .	191
5.3.2	Equipment for Noncontact Scanning . . . . .	194
5.4	Applications . . . . .	200
5.4.1	Imaging of the Internal Structure of Standing Trees . . . . .	202
5.4.2	Imaging of Lumber Structure . . . . .	208
5.4.3	Imaging of Defects in Wood-Based Composites . . . . .	208
5.4.4	Imaging of Defects in Wooden Poles . . . . .	212
5.5	Summary . . . . .	213
<b>6</b>	<b>Nuclear Magnetic Resonance . . . . .</b>	<b>215</b>
6.1	Introduction . . . . .	215
6.2	Basic Aspects of NMR Imaging . . . . .	216
6.3	The NMR Imaging Technique . . . . .	237
6.3.1	Techniques for Imaging . . . . .	237
6.3.2	Algorithms . . . . .	241
6.3.3	Deduction of Relaxation Times from Measurements . . . . .	242
6.4	Applications . . . . .	244
6.4.1	Inspection of Living Trees, Logs and Lumber . . . . .	245
6.4.1.1	Water Content in Living Trees . . . . .	246
6.4.2	Growth Rate and other Structural Features in Logs and Lumber . . . . .	250
6.4.2.1	Structural Features at the Macroscopic Level . . . . .	250
6.4.2.2	Structural Features at the Microscopic Level . . . . .	252
6.4.2.3	Spatial Distribution of Chemical Components in Cell Walls . . . . .	256
6.4.3	NMR Imaging in Wood Processing . . . . .	259
6.4.3.1	Moisture Content in Lumber During Drying . . . . .	259
6.4.3.2	Quality Control of Wood-Based Composites . . . . .	268
6.4.3.3	Control of Adhesion . . . . .	270
6.4.3.4	Control of the Impregnation Process . . . . .	272
6.4.3.5	Examination of Archeological Wood . . . . .	273
6.4.4	Further Applications for Measurements of Elastic Constants . . . . .	276
6.5	Summary . . . . .	278

<b>7</b>	<b>Neutron Imaging</b> .....	<b>281</b>
7.1	Introduction .....	281
7.2	Basic Aspects .....	282
7.3	Equipment .....	283
7.4	Applications .....	285
7.4.1	Imaging of Water Distribution in Trees .....	285
7.4.1.1	Water Distribution in Trees of Different Species .....	285
7.4.1.2	Water Distribution in Trees of the Same Species .....	287
7.4.2	Imaging of Moisture Content in Lumber During Drying .....	288
7.4.2.1	Short Drying Time .....	289
7.4.2.2	Long Drying Time .....	291
7.4.2.3	Imaging of Water Absorption .....	292
7.4.3	Imaging of Moisture Distribution in Structural Elements ....	293
7.5	Summary .....	297
	<b>References</b> .....	<b>299</b>
	<b>Subject Index</b> .....	<b>323</b>
	<b>List of Notation</b> .....	<b>335</b>
	<b>Color Plates</b> .....	<b>337</b>